



Materials

- 1000 g A1 liquid
- 2000 g A1 powder
- 10 g A1 orange pigment
- 1 m² EPS
- 1 m² A1 triaxial fibre
- Thix A

Tools

- scale
- cups
- spatula
- drilling machine with mixer
- stirring rod
- water



Nijverheidsweg 15A | 3251 LP Stellendam | The Netherlands
T: +31-187-663006 | M: +31-6-51612714 | Email: info@activecomposite.com



Calibrate the scale and
weigh 1000 g A1 liquid...

...and 2000 g A1 powder.

Add 10 g pigment orange to the A1 liquid.

Add the A1 powder to the
A1 liquid.



Stir for 1 minut until you have a smooth
surface.

Clean the mixer directly after use in water.

Apply a thin layer of A1 on the EPS with a
spatula.



While still wet directly apply a piece of
 $\pm 1 \text{ m}^2$ triaxial fibre on the A1.

Smoothen the triaxial fibre with the spatula from the center.



Add 1% of Thix A to the remaining A1
and stir well with a stirring rod. The
A1 becomes thicker.

Apply this mixture with the spatula on the surface of
the panel to create a smooth finish layer. Let it cure
 ± 1 hour.

Final result, a strong panel, coated
with a thin layer of A1.